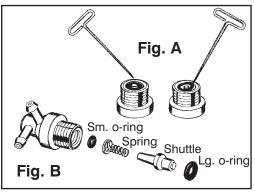
## Rebuilding the Fueling Valve

Using a T-pin, pick out the o-ring as shown in figure A. Next, remove the shuttle and spring (**note direction of spring**). Now remove the small o-ring from inside the valve body. See figure B



## **Re-Assembly**

Clean the inside of the valve body and lightly lubricate all parts before assembly. (NOTE: Use glo-fuel to lubricate the parts of the "silver" valve and gasoline to lubricate the parts of the "red" valve).

For ease of assembly, clamp the valve in a vise or in a pair of vise-grip pliers.

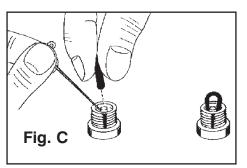
Insert the small o'ring and seat it firmly into the bottom of the valve body using a small dowel rod or the handle of a small paint brush.

Install the spring (**note direction**) and shuttle. Install the large o-ring by depressing the shuttle then squeezing the o-ring as shown in figure C. Push it down along side the shuttle and valve body.

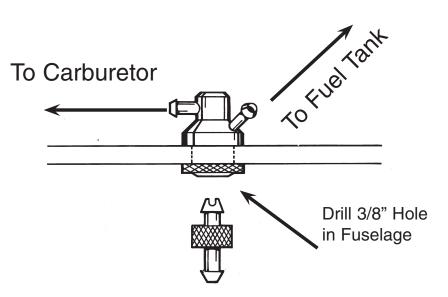
Holding the o-ring in place, work around it pushing it completely into the seat.

Insert and remove the fueling probe a few times to check the valve for proper operation.

**NOTE:** If valve is not to be used for a length of time, it is suggested that you place a few drops of fuel into the opening to insure proper operation.



## **Kwik-Fill Fueling Valve**



The fuel line to carburetor is automatically shut off from fuel source when coupler is inserted into valve. This prevents any carburetor flooding during refueling.

